



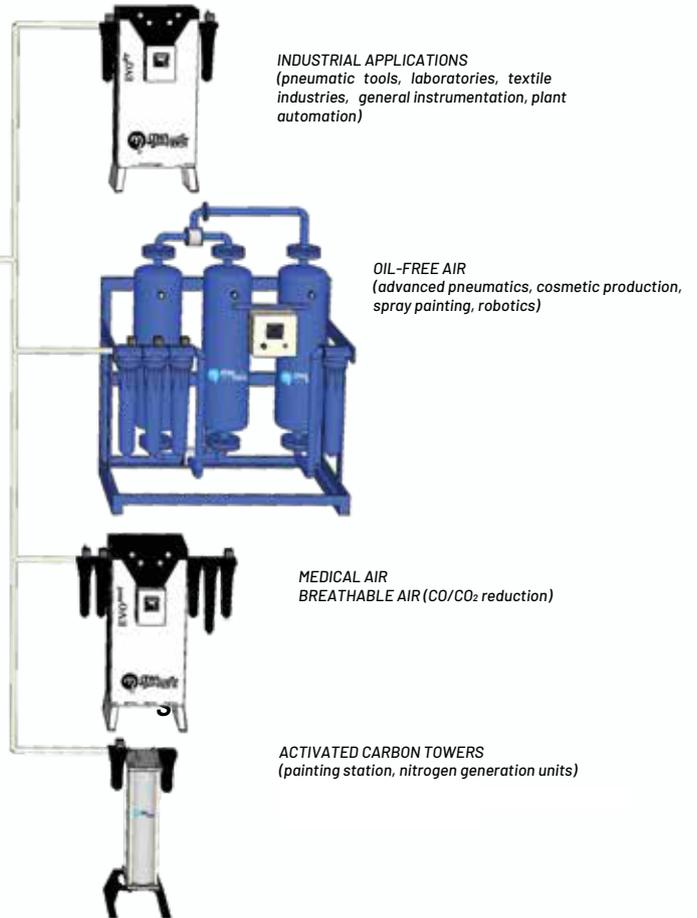
ADSORPTION DRYERS



COMPRESSOR ROOM



APPLICATION

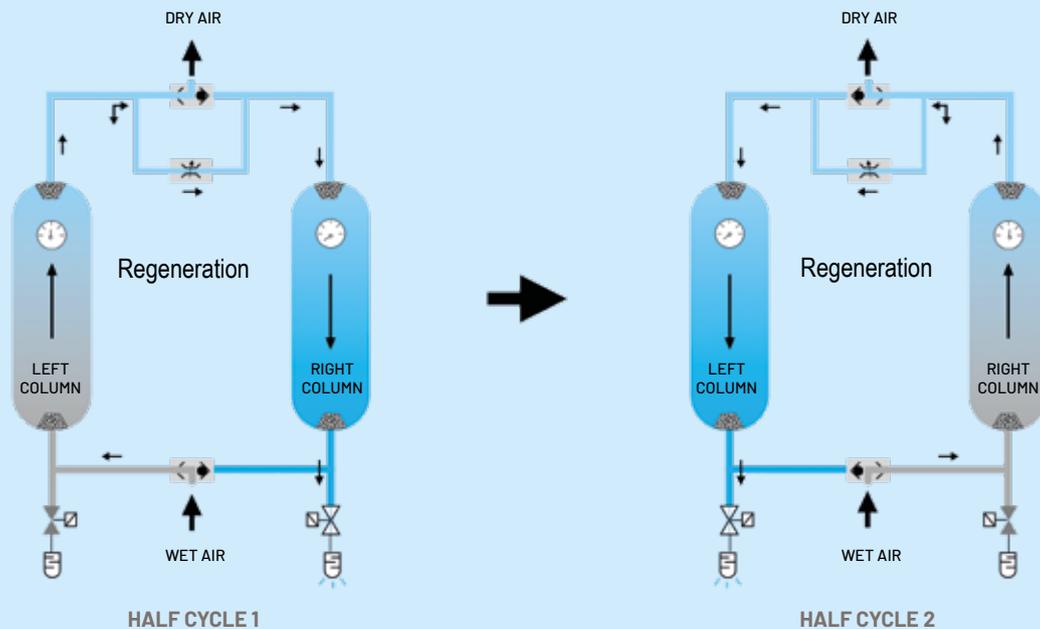


Heatless Adsorption Dryers

Heatless adsorption dryers are the right solution to dehydrate compressed air, reaching a deeper dew-point than by using a refrigerated air dryer ($\sim +3^{\circ}\text{C}$).

Coalescent filters instead remove condensate and contaminants in liquid phase, but not oil and humidity under gaseous phase, so they are dragged into the compressed air line, thus compromising the final applications (just think about the formation of ice in the pipes during winter). Thanks to the adsorption dryers it is possible to reach the correct dew-point to ensure a good dehydration, from -20°C down to $-60/-70^{\circ}\text{C}$.

Working principle



Here above is the scheme of the heatless adsorption dryers working principle: the air enters into the lower commutation valve and goes into the left column, which is invested by the flow under pressure and traps the humidity. The dried air from the left column passes through the upper commutation valve and leaves, whilst a small amount of it ($\sim 14\%$) is tapped to regenerate the desiccant load in the right column, which is depressurized, and then is blown off to atmosphere. The cycle is inverted every 5 minutes, so the dryer continues to dehydrate the air without interruption, but with the columns inverted (right column adsorbing and left column being regenerated). Thanks to the hygroscopic properties of the desiccant load, the process is fully reversible.

Heatless Dryers

ETHAFILTER offers three families of heatless adsorption dryers, based on the compressed air capacity:

TWIN-CON^{dry}, for small capacities (3÷110 Sm³/h), with concentric towers, thus allowing a reduction of weight and dimensions;

EVO^{dry}, for medium capacities (150÷480 Sm³/h), using towers and many parts in aluminium, thus reducing weight;

ZEO^{dry}, for high capacities (600÷4.500 Sm³/h), using traditional construction with steel columns and frame.

All the dryers give a pressure dew point of -40° C, with residual relative humidity of 0,015 g H₂O/m³.



Model	Flow rate		Dimensions			Ø	Max. Press bar
	Sm ³ /h	Sl/min	L mm	P mm	H mm	G	
TWINCON ^{dry} 0,5	3	50	354	240	520	3/8"	16
TWINCON ^{dry} 1	6	100	354	240	880	3/8"	16
TWINCON ^{dry} 1,5	12	200	354	240	1.130	3/8"	16
TWINCON ^{dry} 2	18	300	354	240	1.235	3/8"	16
TWINCON ^{dry} 3	24	400	354	240	1.380	3/8"	16
TWINCON ^{dry} 4	33	550	461	330	830	1/2"	16
TWINCON ^{dry} 6	48	800	461	330	1.035	1/2"	16
TWINCON ^{dry} 8	65	1.080	490	330	1.225	3/4"	16
TWINCON ^{dry} 11	110	1.830	490	330	1.575	3/4"	16
EVO ^{dry} 15	150	2.500	710	455	1.265	1"	16
EVO ^{dry} 18	180	3.000	710	455	1.465	1"	16
EVO ^{dry} 22	210	3.500	770	455	1.665	1"	16
EVO ^{dry} 30	300	5.000	1.010	580	1.270	1¼"	16
EVO ^{dry} 37	360	6.000	1.030	580	1.420	1½"	16
EVO ^{dry} 45	480	8.000	1.030	580	1.670	1½"	16
EVO ^{dry} 55	600	10.000	1.180	730	1.230	G2"	16
ZEO ^{dry} 75	820	13.670	1.180	730	1.700	G2"	16
ZEO ^{dry} 90	1.000	16.670	1.270	1.130	2.000	G3"	13,5
ZEO ^{dry} 110	1.200	20.000	1.270	1.130	2.000	G3"	13,5
ZEO ^{dry} 132	1.500	25.000	1.450	1.210	2.050	DN80	11
ZEO ^{dry} 160	1.800	30.000	1.730	1.210	2.200	DN100	11
ZEO ^{dry} 200	2.100	35.000	1.730	1.210	2.400	DN100	11
ZEO ^{dry} 220	2.400	40.000	1.830	1.410	2.400	DN100	11
ZEO ^{dry} 250	2.700	45.000	1.830	1.410	2.500	DN100	11
ZEO ^{dry} 315	3.300	55.000	1.830	1.410	2.500	DN100	11
ZEO ^{dry} 355	3.600	60.000	2.260	1.600	2.500	DN150	11
ZEO ^{dry} 450	4.500	75.000	2.260	1.600	2.600	DN150	11

Data referred to T_{air} = 35 °C and P = 7 bar; for other temperature and pressure values, please apply the correction factors. TWINCON^{dry} models are supplied as standard with an inlet coalescent filter (SMA grade) and a dust filter on the outlet (RD25 grade).

Correction factors

INLET FLOW RATE as a function of the pressure dew-point (outlet)

Outlet dew-point	°C	-10	-20	-30	-40	-50	-60	< 60
Correction factor		1,12	1,10	1,04	1,00	0,87	0,70	consult Ethafilter predried air is advisable
Purge air	%				16%			

FLOW RATE CORRECTION as a function of the inlet feed air temperature (by constant isobar)

Compr. air temp.	°C	15	20	25	30	35	40	45	50	< 50
Correction factor		consult Ethafilter				1,00	0,80	0,75	0,60	consult Ethafilter
Purge air	%					1,00	1,04	1,10	1,12	

INLET FLOW RATE CORRECTION as a function of the inlet feed air pressure (by constant isotherm)

Compr. air temp.	°C	5,0	5,5	6,0	6,5	7,0	7,5	8,0	8,5	9,0	9,5	10,0	11,0	13,0
Correction factor		0,70	0,74	0,78	0,91	1,00	1,01	1,03	1,12	1,20	1,25	1,30	1,37	1,70
Purge air	%	1,35	1,25	1,15	1,09	1,00	0,95	0,89	0,86	0,84	0,82	0,81	0,70	0,65

Optionals

FILTERS: inlet oil-removal filters for dryer protection and dust-removal or activated carbon filters (outlet of the dryer).

PNEUMATIC CONTROL: for applications where electricity may represent a hazard or in case no electricity available.

EVO^{economy}: is a device which reduces up to 80% of costs on energy consumption. In fact the consumption of regeneration air is calculated for system conditions corresponding to full air demand, by maximum temperature and minimum feed pressure. However the demand for compressed air fluctuates most of the time, depending on the production schedules in course, as well as the inlet temperature varies substantially between night and day and on the season. Thanks to its humidity sensor, the EVO^{economy} device can bypass the fix time cycle, extending or reducing the adsorption phase proportionally to the real level of moisture in the inlet air, whilst maintaining constant the preset dew point.

DEW^{meter}: digital dew point read out meter, with remote alarm.

FILTRI/FILTERS



COMANDO PNEUMATICO PNEUMATIC CONTROL



EVO^{economy}



DEW^{meter}



Oil free and sterile units

OILESS



Our **OILESS** systems represent the best adsorption and filtering synthesis in a sole unit which guarantees the User compressed air completely free of particles, moisture, oil and oil vapours as well as odours produced by volatile organic substances. The resulting purity satisfies the ISO 8573.1 standard class 1, with a residual moisture $\leq 1/2$ %, oil and oil vapours < 0.003 mg/m³, so-lid particles $< 0,1$ μ m. The **OILESS** range is ideal for applications which require compressed air with a high grade of purity, by still using lubricated compressors upstream which are simpler and economic compared to "oil free" compressors in terms of capital investment, energy consumption and maintenance costs.

Model	Ø	Flow rate		Filters provided	Dimensions			Max. Press
		Sm ³ /h	Sl/min		L	P	H	
	G				mm	mm	mm	bar
TWINCON ^{oilless} 0,5	3/8"	3	50	NEA108 VF25-MFO-SMA-RD5	624	240	520	16
TWINCON ^{oilless} 1	3/8"	6	100	NEA108 VF25-MFO-SMA-RD5	624	240	880	16
TWINCON ^{oilless} 1,5	3/8"	12	200	NEA110 VF25-MFO-SMA-RD5	624	240	1.130	16
TWINCON ^{oilless} 2	3/8"	18	300	NEA110 VF25-MFO-SMA-RD5	668	240	1.235	16
TWINCON ^{oilless} 3	3/8"	24	400	NEA110 VF25-MFO-SMA-RD5	668	240	1.380	16
TWINCON ^{oilless} 4	1/2"	33	550	NEA115 VF25-MFO-SMA-RD5	775	330	830	16
TWINCON ^{oilless} 6	1/2"	48	800	NEA115 VF25-MFO-SMA-RD5	775	330	1.035	16
TWINCON ^{oilless} 8	3/4"	65	1.080	NEA218 VF25-MFO-SMA-RD5	890	330	1.225	16
EVO ^{oilless} 15	1"	150	2.500	NEA222 VF25-MFO-SMA-RD5	1.180	455	1.365	16
EVO ^{oilless} 18	1"	180	3.000	NEA222 VF25-MFO-SMA-RD5	1.180	455	1.565	16
EVO ^{oilless} 22	1"	210	3.500	NEA226 VF25-MFO-SMA-RD5	1.360	455	1.765	16
EVO ^{oilless} 30	1 1/4"	300	5.000	NEA232 VF25-MFO-SMA-RD5	1.735	580	1.370	16
EVO ^{oilless} 37	1 1/2"	360	6.000	NEA242 VF25-MFO-SMA-RD5	1.835	580	1.520	16
EVO ^{oilless} 45	1 1/2"	480	8.000	NEA242 VF25-MFO-SMA-RD5	1.835	580	1.770	16
EVO ^{oilless} 55	2"	600	10.000	NEA350 VF25-MFO-SMA-RD5	1.985	730	1.230	16
EVO ^{oilless} 75	2"	820	13.670	NEA351 VF25-MFO-SMA-RD5	1.985	730	1.800	16
OILESS ^{block} 90	3"	1.000	16.670	NEA-L430 VF25-MFO-SMA-RD5	2.520	1.130	2.000	13,5
OILESS ^{block} 110	3"	1.200	20.000	NEA-L430 VF25-MFO-SMA-RD5	2.520	1.130	2.000	13,5
OILESS ^{block} 132	DN80	1.500	25.000	upon request	2.600	1.210	2.050	11
OILESS ^{block} 160	DN100	1.800	30.000	upon request	2.600	1.210	2.200	11
OILESS ^{block} 200	DN100	2.100	35.000	upon request	2.800	1.210	2.400	11
OILESS ^{block} 220	DN100	2.400	40.000	upon request	2.800	1.410	2.400	11
OILESS ^{block} 250	DN100	2.700	45.000	upon request	3.000	1.410	2.500	11
OILESS ^{block} 315	DN100	3.300	55.000	upon request	3.000	1.410	2.500	11
OILESS ^{block} 450	DN150	3.600	60.000	upon request	3.200	1.600	2.500	11

Data referred to t air = 35 °C, p = 7 bar; dew point = -40 °C; for other temperature and pressure values, please use the correction factors at pag. 5. Other sizes are available on request.

Medical air units

SERIE^{med}



The use of compressed air in medical applications is governed by the "European Pharmacopoeia" which groups guidelines that are to be respected to ensure maximum hygiene and safety of patients and operators involved in treatments, therapy, diagnosis, preventive treatment and when using surgical instruments fed by compressed air. Our **MED** systems have been designed to reduce not just the impurities contained in compressed air, but toxic and poisonous substances such as CO, CO₂, NO and NO_x. The result a convenient and practical system compared to air bottles "reconstituted" by mixing cryogenic gases.

Model	Ø	Pressure	Inlet flow rate		Outlet flow rate		Dimensions			
			G	bar	Sm ³ /h	Sl/min	Sm ³ /hw	Sl/min	L	P
								mm	mm	mm
TWINCON ^{med} 0,5	1/4"	11	11	185	10,1	168	624	305	880	
TWINCON ^{med} 1	3/8"	11	17	280	15,5	258	624	305	1.130	
TWINCON ^{med} 1,5	3/8"	11	19	320	17,8	297	624	305	1.235	
TWINCON ^{med} 2	3/8"	11	22	370	20,5	342	624	305	1.380	
TWINCON ^{med} 3	1/2"	11	39	630	35,9	599	731	395	830	
TWINCON ^{med} 4	1/2"	11	60	1.000	55,2	920	731	395	1.035	
TWINCON ^{med} 6	1/4"	11	80	1.330	73,8	1.230	860	395	1.225	
TWINCON ^{med} 8	1/4"	11	118	1.970	108,4	1.810	860	395	1.575	
EVO ^{med} 11	1"	11	160	2.665	147,6	2.460	1.175	550	1.265	
EVO ^{med} 15	1"	11	216	3.600	200,0	3.333	1.175	550	1.465	
EVO ^{med} 18	1"	11	240	4.000	221,4	3.690	1.175	550	1.665	
EVO ^{med} 22	1"	11	348	5.800	322,5	5.375	1.415	675	1.270	
EVO ^{med} 30	1 1/4"	11	402	6.700	372,0	6.200	1.465	675	1.420	
EVO ^{med} 37	1 1/2"	11	522	8.700	484,8	8.080	1.465	675	1.670	
EVO ^{med} 45	2"	11	400	6.700	350	5.850	1.615	730	1.230	

Inlet compressed air referred to P = 11 bar T = +25°C humidity = 2.3 g H₂O/m³.
For different parameters, please refer to the here below correction factors.
Outlet compressed air quality is guaranteed with following residual values:

- residual water vapour: < 60 ppmv
- carbon monoxide (CO): < 5 ppmv
- carbon dioxide (CO₂): < 300 ppmv
- oxygen titre: 20.9% + 1% tol.
- sulphur dioxide (SO₂): < 1 ppmv
- residual oil: < 0.1 mg/m³, odour and taste free
- nitrogen monoxide and dioxide: < 2 ppmv in total

FLOW RATE CORRECTION										
Compressed air temp.	°C	20	25	30	35	40	45	50	55	
		1,04	1,03	1,02	1,00	0,77	0,61	0,48	0,38	
Working pressure	bar	8,5	9,0	10,0	10,5	11,0	11,5	12,0	12,5	13,0
		0,75	0,79	0,58	0,92	1,00	1,01	1,04	1,07	1,12

Breathable air units

SERIE^{resp}



Our range **RESP** has similar features to the med line and is designed for purifying and supplying compressed air for breathable applications. These systems are used in applications which require breathable air as for instance paint shops, de-compression chambers, when inspecting tanks and when building tunnels. Our **RESP** systems respect the International Breathing Air Standards (standard ISO EN 12021).

Model	Ø	Pressure	Inlet flow rate		Outlet flow rate		Dimensions		
			G	bar	Sm ³ /h	Sl/min	Sm ³ /hw	Sl/min	L mm
TWINCON ^{resp} 0,5	1/4"	7	2	40	2,1	35,2	624	305	880
TWINCON ^{resp} 1	3/8"	7	5	88	4,6	76,8	624	305	1.130
TWINCON ^{resp} 1,5	3/8"	7	11	176	9,2	152,9	624	305	1.235
TWINCON ^{resp} 2	3/8"	7	16	264	13,8	229,7	624	305	1.380
TWINCON ^{resp} 3	1/2"	7	20	332	17,4	288,9	731	395	830
TWINCON ^{resp} 4	1/2"	7	29	480	25,0	417,7	731	395	1.035
TWINCON ^{resp} 6	3/4"	7	38	640	33,5	557,8	951	395	1.225
TWINCON ^{resp} 8	3/4"	7	53	880	45,9	765,9	951	395	1.575
EVO ^{resp} 11	1"	7	77	1.280	66,7	1.112,4	1.175	550	1.265
EVO ^{resp} 15	1"	7	96	1.601	83,6	1.392,5	1.175	550	1.465
EVO ^{resp} 18	1"	7	120	2.001	104,7	1.744,6	1.175	550	1.665
EVO ^{resp} 22	1"	7	154	2.561	133,7	2.228,7	1.415	675	1.270
EVO ^{resp} 30	1 1/4"	7	206	3.441	179,8	2.997,0	1.465	675	1.420
EVO ^{resp} 37	1 1/2"	7	240	4.000	209,1	3.485,2	1.465	675	1.670
EVO ^{resp} 45	2"	7	320	5.362	280,1	4.681,5	1.615	730	1.230

Inlet compressed air referred to P = 11 bar T = +25°C.

Outlet compressed air quality is guaranteed with following residual values:

- dew point: - 40 °C
- carbon dioxide (CO₂): < 300 ppmv
- residual water vapour: 0.117 g H₂O/m³
- carbon monoxide (CO): < 5 ppmv
- residual oil and v.o.s: < 0.3mg/m³, odour and taste free
- oxygen titre: 20.9% + 1% tol

High pressure adsorption dryers

ZEO^{dry}MP



ZEO^{dry}MP is the range of high pressure adsorption dryers that has been designed and developed to be used for instance in marine applications, for testing sealing effectiveness and other specific processes. The simple design and meticulous selection of control and command instruments enhance product reliability which is ensured by the static principle of the adsorbing towers. Our technological resources are applied so as to develop details and parts satisfying all pressure and fluid classes.

Model	Ø	Pressure	Capacity (inlet)		Dimensions			Weight
	G		bar	Sm ³ /h	Sl/min	L mm	P mm	
ZEO ^{dry} 6 MP PN45	3/8"	45	30	500	800	450	1.600	100
ZEO ^{dry} 8 MP PN45	3/8"	45	50	840	800	450	1.600	120
ZEO ^{dry} 11 MP PN45	1/2"	45	70	1.167	850	470	1.250	145
ZEO ^{dry} 15 MP PN45	3/4"	45	110	1.833	850	500	1.600	175
ZEO ^{dry} 37 MP PN45	1"	45	180	3.000	1.000	550	1.350	200
ZEO ^{dry} 45 MP PN45	1¼"	45	225	3.750	1.000	600	1.600	225
ZEO ^{dry} 55 MP PN45	1¼"	45	312	5.200	1.000	600	2.000	250
ZEO ^{dry} 75 MP PN45	1½"	45	400	6.667	1.150	650	1.750	360
ZEO ^{dry} 90 MP PN45	1½"	45	510	8.500	1.300	700	1.650	440
ZEO ^{dry} 110 MP PN45	1½"	45	600	10.000	1.300	700	1.900	485
ZEO ^{dry} 132 MP PN45	1½"	45	800	13.333	1.400	750	1.700	550
ZEO ^{dry} 160 MP PN45	1½"	45	960	16.000	1.400	750	2.000	620

Compressed air capacity and inlet temperature are referred to 40 bar (g) and 35 °C. For other values, please use the following correction factors:

FLOW RATE CORRECTION as a function of compressed air feed temperature

Compressed air temp.	°C	20	25	30	35	40	45	50	55
"T" factor		1,04	1,03	1,02	1,00	0,77	0,61	0,48	0,38

FLOW RATE CORRECTION in relation to the supply air pressure of the dryer

Pressure feed.	bar	25	30	32	35	36	38	40	41	42	43	44
P correction factor		0,62	0,74	0,79	0,86	0,89	0,93	1,00	1,01	1,03	1,06	1,08

$$\text{CORRECTED CAPACITY } Q' = \text{NOMINAL CAPACITY } Q_{\text{nom}} \times \text{FACTOR "T"} \times \text{FACTOR "P"}$$

CAS: Activated carbon towers

TWIN-CON^{CAS}



This range of systems has been developed for applications which require the total elimination of oil vapours contained in gas and in compressed air. Thanks to the use of these absorbing towers which are filled with granular activated carbon, high-quality product performance is achieved, with a residue of < 0,003 mg/m³ (@ 20 °C) of oil and volatile hydrocarbons. All the **CAS** towers are fitted with a coalescing sub-microfilter (SMA grade) on the inlet to protect the active carbon from residual oil aero-sols, as well as a dust filter on the outlet (RD1 grade) to eliminate any traces of dust particles. This guarantees that the activated carbon lasts up to 8000 hours*.

*Guaranteed for inlet compressed air with class 2 dew point (-40°C)

Model	Ø	Flow rate		Activated carbon load	Inlet protection filter	Final dust filter	Dimensions		
		G	Sm ³ /h				Sl/min	L	P
	G	Sm ³ /h	Sl/min	kg			mm	mm	mm
TWINCON ^{CAS} 1	3/8"	21	150	2,3	NEA108SMA	NEA108RD ₁	354	228	785
TWINCON ^{CAS} 1,5	3/8"	30	500	3,5	NEA110SMA	NEA110RD ₁	354	228	1.035
TWINCON ^{CAS} 2	3/8"	36	600	4	NEA110SMA	NEA110RD ₁	354	228	1.140
TWINCON ^{CAS} 3	3/8"	42	700	4,6	NEA110SMA	NEA110RD ₁	354	228	1.285
TWINCON ^{CAS} 4	1/2"	70	1.167	7,6	NEA115SMA	NEA115RD ₁	461	284	705
TWINCON ^{CAS} 6	3/4"	120	2.000	11	NEA218SMA	NEA218RD ₁	490	284	910
EVO ^{CAS} 15	1"	150	2.500	14	NEA222SMA	NEA222RD ₁	486	313	1.220
EVO ^{CAS} 18	1"	180	3.000	18	NEA222SMA	NEA222RD ₁	486	313	1.420
EVO ^{CAS} 22	1"	216	3.600	21	NEA226SMA	NEA226RD ₁	546	313	1.620
EVO ^{CAS} 30	1¼"	315	5.250	30	NEA232SMA	NEA232RD ₁	644	450	1.200
EVO ^{CAS} 37	1½"	375	6.250	35	NEA242SMA	NEA242RD ₁	644	450	1.350
EVO ^{CAS} 45	1½"	480	8.000	45	NEA242SMA	NEA242RD ₁	644	450	1.600
EVO ^{CAS} 55	2"	600	10.000	56	NEA350SMA	NEA350RD ₁			
EVO ^{CAS} 75	2"	820	13.670	70	NEA351SMA	NEA351RD ₁			

Inlet flow rates referred to: feed air pressure 7,5 bar (g); feed air temperature 35 °C; dew point ≤ 3 °C. In case of different parameters please consult Ethafilter. Inlet protection filter (SMA grade) and final dust filter (RD1 grade) are included.

Heat regenerative adsorption dryers

ES



These dryers with heat activated regeneration (external supply) desorb by using heat for removing the humidity content, thus causing its removal by evaporating what has been deposited on the desiccant layers during the previous phase of adsorption. As the required heat is supplied externally it is possible to easily access the conveying and heating system. This type of dryer is the ideal solution when energy costs and quality compressed air have to be reconciled above all for centralised large capacity or low pressure applications which are not very convenient with conventional "heatless" dryers.

The **ES** range is the result of meticulous engineering which thanks to the use of superior quality components as the heating core and diffusers in stainless steel and various monitoring instruments guarantee high performance and exceptional reliability. These systems are highly flexible and can be adapted to satisfy specific application requirements.

Model	Ø	Capacity		Power				Dimensions		
		Nm ³ /h	NI/min	Installed kW	Heater kW	Blower kW	Average cons. kW	L mm	P mm	H mm
ES 15	1"	150	2.500	2,3	1,5	0,8	1,1	1.100	700	1.650
ES 18	1"	180	3.000	3,3	2,2	1,1	1,6	1.100	700	1.850
ES 22	1"	210	3.500	4,1	3	1,1	2	1.100	700	1.800
ES 30	1 _"	300	5.000	5,6	4,1	1,5	2,6	1.200	750	1.850
ES 37	1 _"	360	6.000	6,7	4,5	2,2	3,2	1.300	800	1.900
ES 45	1 _"	480	8.000	7,2	5	2,2	3,5	1.400	900	1.950
ES 55	2"	600	10.000	8,2	6	2,2	4	1.400	950	2.000
ES 75	2"	820	13.670	10,2	8	2,2	5	1.500	950	2.100
ES 90	2 _"	1.000	16.670	12	9	3	6	1.500	1.000	2.150
ES 110	2 _"	1.200	20.000	15	12	3	7,5	1.600	1.100	2.250
ES 132	DN80	1.500	25.000	21	17	4	9	1.700	1.200	2.350
ES 160	DN100	1.800	30.000	23	19	4	10,5	1.800	1.250	2.500
ES 200	DN100	2.100	35.000	26	22	4	12	1.900	1.300	2.600
ES 220	DN100	2.400	40.000	29,5	25	5,5	16,5	1.900	1.300	2.800
ES 250	DN100	2.700	45.000	34,5	29	5,5	15	2.000	1.350	2.800
ES 315	DN100	3.300	55.000	40	32,5	7,5	18	2.100	1.400	2.800
ES 355	DN150	3.600	60.000	44,5	37	7,5	19,5	2.300	1.500	2.950
ES 450	DN150	4.500	75.000	52,5	45	7,5	22	2.500	1.650	2.900

Capacities in chart are referred to air at p = 7 bar and t = 35 °C



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